

Code	Description	Size	Colour
20041	Gorilla FLEXI Expanding Foam Click & Fix	750ml	Blue

### 1. Description

- Gorilla Flexi Expanding Foam Click & fix is a one-component, self-expanding, ready to use polyurethane foam. Fitted with a patented Click & Fix adaptor for use only with Holdfast applicator gun code 20106. CFC Free Propellants

### 2. Characteristics

- High thermal and acoustic insulation
- High elasticity recovery accommodates movement
- Minimal post expansion
- Excellent adhesion to most substrates (check exceptions)
- Can be compressed
- Stable with good gap filling abilities

### 3. Technical Data

<b>Base:</b>	Polyurethane
<b>Consistency:</b>	Stable foam, Thixotropic
<b>Curing System:</b>	Moisture curing
<b>Skin Formation: (20°C &amp; R.H.=65%)</b>	7 min
<b>Cutting Time:</b>	40 min
<b>Density:</b>	Ca. 25kg/m <sup>3</sup>
<b>Air Permeability: (DIN 18542)</b>	A<0,1 m <sup>3</sup> /[h.h.(daPA) <sup>2/3</sup> ]
<b>Water Vapour Permeability: (DIN EN ISO12572)</b>	μ=20
<b>Sound Insulation: (EN ISO 717-1)</b>	60dB
<b>Insulation Factor: (DIN52612)</b>	35.0 mW/m.K
<b>Curing Time:</b>	1 hour for a 30mm bead at 20°C
<b>Box Yield:</b>	750ml yields ca. 26.5l of foam
<b>Shrinkage after Curing:</b>	<5%
<b>Post-expansion after Curing:</b>	<5%
<b>Cellular Structure:</b>	Fine-cellular structure
<b>Fire Rating (DIN4102)</b>	B2
<b>Permanent deformation under pressure (ISO 1856) 50% compression 22h after 1 day recovery:</b>	Ca. 6%
<b>Compressive Strength:</b>	Ca. 15 kPa
<b>Tensile Strength:</b>	Ca. 42 kPa
<b>Elongation at Break:</b>	Ca. 25,1%
<b>Shear Strength:</b>	Ca. 2,5 N/cm <sup>2</sup>
<b>Water Absorption:</b>	Ca. 0.28 kg/m <sup>2</sup>
<b>Temperature Resistance:</b>	-40°C till +90°C (cured) 120°C (max 1 hour)

*\*This varies according to ambient conditions such as temperature, humidity, substrate etc*

## 4. Applications

- For joints where thermal or acoustic insulation is required
- Vibrating Construction gap filling
- Installation and sealing of door and window frames
- Impact and shock dampening
- Filling of cavities eg, around pipe penetrations
- Sealing and connecting of insulation material
- Excellent adhesion to many porous substrates

## 5. Packaging

Click & Fix can 750ml

## 6. Shelf Life

18 months in unopened packaging in a cool dry storage place at temperatures between +5°C and +25°C. Always store can with valve pointed upwards.

## 7. Application Instructions

### Surfaces

Type: Various porous surfaces such as wood, concrete, stone and other materials commonly used in construction. Not suitable for polyethylene and polypropylene

State: Clean, dry, free of grease and loose particles.

Pre-treatment: Moisture in the air or the substrates will cure the adhesive, which will foam slightly. Slightly moistening the substrates will speed up the cure and increase the filling properties of the adhesive. Adhesion to metal batons is determined by surface preparation. An initial wipe with Gorilla 696 Surface Activator is required.

Holdfast recommends a preliminary compatibility test.

### Application

Application Temperature: +5°C to +35°C

Clean: Before curing from tools and materials, with Gorilla Expanding Foam Cleaner. Cured adhesive has to be removed mechanically.

Repair: With Gorilla FLEXI Expanding Foam.

### Limitations

Gorilla FLEXI Expanding Foam can be applied to a wide variety of substrates. Due to the fact that specific substrates may differ from Supplier to Supplier, Holdfast recommends preliminary compatibility tests. Gorilla FLEXI Expanding Foam is not UV-Resistant.

### Directions for Use

- Requires Holdfast Applicator Gun code 20106
- Apply in temperature range +5°C to +30°C
- Clean with Gorilla Cleaner code 20107 before curing.
- Repair – Gorilla Flexi Expanding Foam Click & fix
- UV - Gorilla Flexi Expanding Foam Click & fix should be protected from UV for maximum life.

### Starting off

- Take can of Gorilla Flexi Expanding Foam Click & fix
- Click can on to adapter of gun code 20106
- Release the flow adjustment screw slightly and dispense foam immediately to fill the entire gun with foam
- The Gorilla Flexi Expanding Foam Click & fix is now ready for use
- Foam output is controlled with flow adjustment screw and trigger

### After Use

- Always keep a filled can of Gorilla Flexi Expanding Foam Click & fix on gun to prevent gun blockage

- Tighten the flow adjustment screw completely
- Do not empty the gun
- Store in a vertical position (gun inwards)

#### **Repeated use**

- Shake the can vigorously once a month (keep hold of the gun)
- Remove cured foam at the tip of the nozzle carefully with a small, sharp knife
- Release the flow adjustment screw lightly and dispense foam immediately until the flow of foam is correct
- The Gorilla Flexi Expanding Foam Click & fix is now ready for use
- Foam output can be controlled with flow adjustment screw and trigger

#### **Replacing of can**

- Check if the can is empty by dispensing foam in a dust-bin until no more foam is released
- Take new can of Gorilla Flexi Expanding Foam Click & fix. Shake vigorously
- Unclick the empty can (keep valve opening away from you), and replace the empty can immediately with a new one
- Dispense foam immediately to fill the gun

#### **Cleaning at times of interruption**

- Unclick the can of Gorilla Flexi Expanding Foam Click & fix (keep valve opening away from you)
- Take a can of Gorilla Cleaner code 20107 and click the can on the gun
- Pull the trigger until all foam ceases expressing and only Gorilla Cleaner is evident
- Unclick the can Gorilla Cleaner code 20107
- Click the can Gorilla Flexi Expanding Foam Click & fix on to the Gorilla Click & Fix Applicator Gun code 20106
- Pull trigger off the gun again until foam is free of Clean
- The gun is now ready for use
- Note for light use situations we recommend using Gorilla Cleaner prior to installing new can

**Warning: Product has limitations. Please ensure when using this product that you read the instructions carefully. Holdfast recommends to test prior due to the diversity of substrates and applications that are out of Holdfast's control. Holdfast cannot accept accountability for adverse results.**

## **8. Health and Safety Recommendation**

- Apply the usual industrial hygiene.
- Never burn away the PU-Foam
- Please refer to MSDS for more detailed information

#### **Remark**

*The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. In every case it is recommended to carry out preliminary experiments.*

**If any clarification is required, please contact Holdfast Technical Services or email [sales@holdfast.co.nz](mailto:sales@holdfast.co.nz).**

**Last Updated:** 27 September 2017