IMPORTANT!

It is essential that you read the instructions in this manual before assembling, operating and maintaining this product.
PRODUCT DESCRIPTION

Figure 1

Figure 2

LEGEND
1. Fuel tank
2. Engine switch
3. Throttle lock
4. Trigger lock
5. Starter grip
6. Throttle trigger
7. Right hand grip
8. Fuel cap
9. Support frame
10. Primer bulb
11. Air box
12. Air box lock knob
13. Safety device control box
14. Safety bar
15. Idle speed adjusting screw
16. Choke lever
17. Spark plug cap
18. Left hand grip
19. Heat deflector grille
20. Engine cover
21. Throttle cable
22. Gear box
23. Gudgeon pin and cotter pin
24. Drive shaft
MOUNTING THE SAFETY BAR

Figure 3.
Align the safety bar into the seat on the safety device spindle.

Figure 4.
Fasten the nylock nut using the spanner supplied.

Figure 5.
Secure as shown.

ADDING THE TOOL

Figure 6.
Align the engine drive shaft into the seat on the auger bit.

Figure 7.
Secure using the gudgeon pin and cotter pin supplied.

Figure 8.
Your post hole digger is supplied with a 300mm extension shaft to be used for deeper hole digging. DO NOT start digging a hole with the extension attached.
STARTING INSTRUCTIONS

1. Turn switch to “ON” position

2. x10

3. Lock Throttle

4. (Cold starting, Max “6” pulls)

5. Warm Up 5-20 Seconds

6. (Warm starting, Max “4” pulls)

7. Figure 9

8. Turn switch to “OFF” position

9. Figure 9

10. Turn switch to “OFF” position

11. Turn switch to “OFF” position

FUEL RATIO

50 : 1
Correct Operating Position is with the Support Frame below Waist Level

Slightly Lean the Support Frame on Your Thighs or Waist as shown

Do Not Drill with the Support Frame above Waist Level

In the case of Jammed Auger, Safety Device Acts to Prevent backwards Rotation
GENERAL SAFETY RULES

For safe operation, read and understand all instructions before using the post hole digger. Follow all safety instructions. Failure to follow all safety instructions listed below, can result in serious personal injury.

- Do not allow children or untrained individuals to use this tool.
- The post hole digger must only be used by adults in good physical condition, with knowledge of the operating instructions.
- Never start or run the engine in a closed or poorly ventilated area; breathing exhaust fumes can kill.
- Clear the work area before each use. Remove all objects such as rocks, broken glass, nails, wire, or string which can be become entangled in the digger.
- Wear protective non-slip safety shoes, gloves, glasses and ear protection while operating this tool.
- Wear heavy long pants. Do not wear loose fitting clothing, short pants, loose jewellery of any kind, or use with bare feet.
- Secure long hair to prevent entanglement in any moving parts.
- Keep all bystanders, children, and pets at least 3m away.
- Do not operate this unit when you are tired, ill, or under the influence of alcohol, drugs or medication.
- Do not operate in poor lighting.
- Keep firm footing and balance. Do not overreach. Overreaching can result in loss of balance or exposure to hot surfaces.
- Keep all parts of your body away from any moving part.
- Do not touch area around the muffler or cylinder of the post hole digger, these parts get hot from operation.
- Always stop the engine and remove the spark plug wire before making any adjustments or repairs except for carburetor adjustments.
- Inspect the tool before each use for loose fasteners, damaged components, fuel leaks, etc. Replace any damaged parts before use.
It has been reported that vibrations from hand-held tools may contribute to a condition called Raynaud’s Syndrome in certain individuals. Symptoms may include tingling, numbness and blanching of fingers, usually apparent upon exposure to cold. Hereditary factors, exposure to cold and dampness, diet, smoking and work practices are all thought to contribute the development of these symptoms. It is presently unknown what, if any, vibrations or extent of exposure may contribute to the condition. There are measures that can be taken by the operator to possibly reduce the effects of vibration:

a) Keep your body warm in cold weather. When operating the unit wear gloves to keep the hands and wrists warm. It is reported that cold weather is a major factor contributing to Raynaud’s Syndrome.

b) After each period of operation, exercise to increase blood circulation.

c) Take frequent work breaks. Limit the amount of exposure per day.

If you experience any of the symptoms of this condition, immediately discontinue use and see your physician about these symptoms.

Keep the tool well maintained, fasteners tightened and worn parts replaced.

Mix and store fuel in a container approved for fuel.

Mix fuel outdoors where there are no sparks or flames. Wipe up any fuel spillage. Move 9m away from refuelling site before starting engine.

Stop the engine and allow to cool before refuelling or storing the tool.

Allow the engine to cool; empty the fuel tank and secure the tool from moving before transporting in a vehicle.

**SPECIFIC SAFETY RULES FOR POST HOLE DIGGER**

- Replace augers if cracked, bent, or damaged in anyway. Be sure the auger and or extension shaft is properly installed and securely fastened. Failure to do so can cause serious injury.
- Make sure all guards, straps, deflectors and handles are properly and securely attached.
- Do not start working until you have a clear work area. Do not work near electric cables or underground utilities. It is highly recommended that you check with local authorities before starting to drill.
- If auger turns whilst the engine is idling, stop the engine and immediately adjust the idle settings following the instructions in this manual.
- Use only the manufacturer's replacement augers on this unit. Do not use any other attachments.
- Never operate unit without the safety clutch in working condition. The safety clutch will engage when the engine is at idle or if a hard object is struck.
- Replace the bit immediately if any cracks or other damage are present.
- Maintain a firm grip on both handles during operation.
- Never use the drill with the handles above waist level. Drilling with the units handles above waist level restricts control and can cause serious chest injuries if a hard object is struck.
- Never carry the unit with the engine running.
- Carry the post hole digger with the engine stopped, and with the auger bit removed.
Never drill in a horizontal angle. This drill should only be operated with the auger at a 90° angle to the ground.

Always keep the handles dry and clean.

Before starting to drill make sure the bit is not obstructed.

Always work in a firm-footed and safe position.

Never touch the auger bit or carry out maintenance with the engine running.

Grip the post hole digger firmly with both hands and keep all parts of the body away from the auger bit and muffler.

Never attempt to carry out servicing or repairs that are not part of the routine maintenance. For other repairs, have the post hole digger serviced by an authorised repairer.

Store the post hole digger off the ground in a vertical position in a dry place and with fuel tank empty.

If the auger bit jams, stop the engine immediately.

Always check for fuel leaks before operating the post hole digger. Never operate if a fuel leak is present.

### SYMBOLS

**IMPORTANT:** Some of the following symbols may be used on your tool. Please study them and learn their meaning. Proper interpretation of these symbols will allow you to operate the tool better and safer.

<table>
<thead>
<tr>
<th>SYMBOL</th>
<th>NAME</th>
<th>EXPLANATION</th>
</tr>
</thead>
<tbody>
<tr>
<td>⚠️</td>
<td>Safety alert symbol</td>
<td>Indicates danger, warning or caution. It means attention!!! Your safety is involved.</td>
</tr>
<tr>
<td>📚</td>
<td>Read your Operator’s Manual</td>
<td>Your manual contains special messages to bring attention to potential safety concerns as well as operating and servicing information. Please read all the information carefully to ensure satisfaction and safe use.</td>
</tr>
<tr>
<td>🔖</td>
<td>Regulatory Compliance Mark (RCM)</td>
<td>This product meets applicable regulatory requirements</td>
</tr>
<tr>
<td>👤🎧</td>
<td>Eye and hearing protection</td>
<td>Wear eye and hearing protection when operating this equipment.</td>
</tr>
<tr>
<td>♂️</td>
<td>Keep bystanders away</td>
<td>Keep all bystanders at least 3m away.</td>
</tr>
<tr>
<td>🧦</td>
<td>Boots</td>
<td>Wear non-slip safety footwear when using this equipment</td>
</tr>
</tbody>
</table>
Petrol Use unleaded petrol intended for motor vehicle use with an octane rating of 91 ([R+M]/2) or higher.

Use synthetic 2-stroke oil for air cooled engines.

Mix petrol and oil Mix the fuel mix thoroughly and also each time before refuelling.

Switch On/Off Switch
I = ON to run
O = OFF to stop

The following signal words and meanings are intended to explain the levels of risk associated with this product.

<table>
<thead>
<tr>
<th>SYMBOL</th>
<th>NAME</th>
<th>EXPLANATION</th>
</tr>
</thead>
<tbody>
<tr>
<td>🚭</td>
<td>No smoking</td>
<td>Do not smoke when mixing fuel or filling fuel tank.</td>
</tr>
<tr>
<td>⛽️</td>
<td>Petrol</td>
<td>Use unleaded petrol intended for motor vehicle use with an octane rating of 91 ([R+M]/2) or higher.</td>
</tr>
<tr>
<td>🥑</td>
<td>Oil</td>
<td>Use synthetic 2-stroke oil for air cooled engines.</td>
</tr>
<tr>
<td>🚨🚨🚨</td>
<td>Mix petrol and oil</td>
<td>Mix the fuel mix thoroughly and also each time before refuelling.</td>
</tr>
</tbody>
</table>
| 🔴     | Switch | On/Off Switch
I = ON to run
O = OFF to stop |

WARNING!
To avoid serious personal injury, do not attempt to use this product until you read thoroughly and understand completely the operator's manual. Save this operator's manual and review frequently for continuing safe operation and instructing others who may use this product.
PACKING LIST

1 x RPHD52 Engine Assembly
1 x Safety bar
1 x 200mm Auger Bit
1 x 300mm Extension Shaft
3 x Gudgeon Pins with Cotter Pins
1 x Spark Plug Spanner
2 x Fork Spanners
2 x Allen Keys
1 x 76ml 2 Stroke Synthetic Oil
1 x 50:1 Fuel Mixture Bottle
1 x Operator’s Manual

FEATURES

KNOW YOUR POST HOLE DIGGER

See figure 1 & 2

The safe use of this product requires an understanding of the information on the product and in this operator’s manual as well as a knowledge of the project you are attempting. Before use of this product, familiarize yourself with all operating features and safety rules.

AIRBOX

The airbox cover houses the air filter which helps to limit the amount of dirt and dust drawn into the unit during operation.

CHOKE LEVER

The choke lever is used when starting the engine.

DRIVE SHAFT

The drive shaft is connected to attachments to transfer movement.

ENGINE SWITCH

The engine switch is used in combination with the recoil starter grip to start the engine. It is also used to turn the engine off.

FUEL TANK

RPHD52 - 950ml

GEARBOX

The gearbox transfers the engines RPM to a slower high torque output.
GUDGEON PIN AND COTTER PIN
The gudgeon pins and cotter pins secure the attachments to the drive shaft.

PRIMER BULB
The primer bulb is used to prime the carburetor prior to cold starting or if the unit has not been used for a while.

RECOIL STARTER GRIP
The recoil starter grip is used (along with the engine switch) to start the engine.

THROTTLE LOCK
The throttle lock is used to help the engine on cold starts.

THROTTLE TRIGGER
The throttle trigger helps the operator control the speed of the auger to suit various ground conditions.

TRIGGER LOCK
The trigger lock prevents the operator from accidently activating the throttle trigger. The trigger lock must be depressed before applying the throttle.

SAFETY DEVICE CONTROL BOX AND SAFETY BAR
The patent safety device control box & safety bar prevent engine head assembly backward rotation in the case of jammed dill.

SPECIFICATIONS

Model: RPHD52

<table>
<thead>
<tr>
<th>Specification</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>Clutch engagement speed</td>
<td>3900±200 rpm</td>
</tr>
<tr>
<td>Maximum engine speed</td>
<td>8800±200 rpm</td>
</tr>
<tr>
<td>Engine type</td>
<td>Air cooled 2-stroke</td>
</tr>
<tr>
<td>Engine displacement</td>
<td>51.7 cc</td>
</tr>
<tr>
<td>Engine power</td>
<td>1.46 kw / 6500 rpm</td>
</tr>
<tr>
<td>Gearbox reduction ratio</td>
<td>40:1</td>
</tr>
<tr>
<td>Fuel mix ratio</td>
<td>50:1</td>
</tr>
<tr>
<td>Fuel tank volume</td>
<td>0.95 L</td>
</tr>
<tr>
<td>Weight</td>
<td>9.5 kg</td>
</tr>
<tr>
<td>Idle speed</td>
<td>2800±200 rpm</td>
</tr>
<tr>
<td>Engine power</td>
<td>1.46 kw / 6500 rpm</td>
</tr>
<tr>
<td>Auger speed</td>
<td>200 - 230 rpm</td>
</tr>
<tr>
<td>Auger diameter</td>
<td>200mm</td>
</tr>
<tr>
<td>Auger length</td>
<td>740mm</td>
</tr>
<tr>
<td>Extension shaft</td>
<td>300mm</td>
</tr>
</tbody>
</table>

Specifications are subject to change without notice.

ASSEMBLY

UNPACKING
- Carefully remove the tool and any accessories from the carton. Make sure that all items listed in the packing list are included.
Inspect the tool carefully to make sure no breakage or damage occurred during shipping. Do not discard the packing material until you have carefully inspected and satisfactorily operated the tool.

**WARNING!**
If any parts are missing do not operate this tool until the missing parts are replaced. Failure to do so could result in possible serious injury.

**WARNING!**
Do not attempt to modify this tool or create accessories not recommended for use with this tool. Any such alteration or modification is misuse and could result in a hazardous condition leading to possible serious personal injury.

**WARNING!**
Make sure engine is turned off, disconnect spark plug, before assembly.

**MOUNTING THE SAFETY BAR**
See figure 3, 4 & 5
Remove the nylon lock nut on the safety bar, align the bar shaft into the seat on the safety device control box spindle, fasten the nylon lock nut using the supplied spanner.

**FITTING THE AUGER BITS**
See figure 6 & 7
Align the engine drive shaft into the seat on the auger bit and secure it using the appropriate gudgeon pin and cotter pin provided.

**NOTE:** Your post hole digger is supplied with a 300mm extension shaft to be used for deeper hole digging. DO NOT start digging a hole with the extension attached. The hole should always be started with the auger bit only fitted. Once the hole is deep enough and the support frame is at least 300mm below waist level, you may stop the unit and attach the extension shaft between the engine assembly and the auger bit for added comfort and deeper hole depth. (see figure 8)

**OPERATION**

**WORKING RULES**

**WARNING!**
Always follow the safety rules. The post hole digger must only be used to drill ground. Do not lock the digger onto fixed supports. It is forbidden to apply tools or applications other than the ones indicated and approved by the manufacturer.
WARNING!
Do not allow familiarity with tools to make you careless. Remember that a careless fraction of second is sufficient to inflict serious injury.

EYE PROTECTION

WARNING!
Always wear safety goggles or safety glasses with side shields when operating this tool. Failure to do so could result in objects being thrown into your eyes resulting in possible serious injury.

WARNING!
Do not use any attachments or accessories not recommended by the manufacturer or this tool. The use of attachments or accessories not recommended can result in personal injury.

NOTE: Read the operators manual and follow all warnings and safety instructions.

NOTE: Keep all bystanders, especially children and pets, at least 3m from the operating area.

FUEL AND REFUELING SAFETY
- Always handle fuel with care, it is highly flammable.
- Always refuel outdoors where there are no sparks and flames. Do not inhale fuel vapours.
- Do not let petrol or oil come in contact with your skin.
- Keep petrol and oil away from the eyes. If petrol or oil comes in contact with the eyes, wash them immediately with clean water. If irritation is still present, see a doctor immediately.
- Clean up spilled petrol immediately.

MIXING THE FUEL
- This product is powered by a 2-stroke engine and requires pre-mixing of petrol and 2-stroke oil. Pre-mix unleaded petrol and 2-stroke engine oil in a clean container approved for petrol.
- The engine is certified to operate on unleaded petrol intended for automotive use with an octane rating of 91 (\([R + M] / 2\)) or higher.
- Do not use Ethanol fuels or fuels containing Ethanol. The use of Ethanol fuels may void your warranty.
- Do not use any type of pre-mixed petrol / oil from fuel service stations, this includes the pre-mixed petrol / oil intended for use in mopeds, motorcycles, etc.
- Use synthetic 2-stroke oil only. Do not use automotive oil or 2-stroke outboard oil.
Mix 2% synthetic 2-stroke oil into the petrol. This is a 50:1 ratio.
Mix the fuel thoroughly and also each time before fuelling.
Mix in small quantities. Do not mix quantities larger than usable in a 30 day period.
Synthetic 2-stroke oil containing a fuel stabilizer is recommended.

FILLING THE TANK
- Clean surface around fuel cap to prevent contamination.
- Loosen fuel cap slowly to release pressure and to keep fuel from escaping around the cap.
- Carefully pour fuel mixture into the tank. Avoid spillage.
- Prior to replacing the fuel cap, clean and inspect the gasket.
- Immediately replace fuel cap and hand tighten.
- Wipe up any fuel spillage. Move 9m away from refuelling site before starting engine.

NOTE: It is normal for smoke to be emitted from a new engine during and after first use.

WARNING!
Always shut off engine before fuelling. Never add fuel to a machine with a running or hot engine. Move at least 9m from refuelling site before starting engine.
Do not smoke!

1 Litre + 20 ml =
2 Litres + 40 ml =
3 Litres + 60 ml = 50:1 (2%)
4 Litres + 80 ml =
5 Litres + 100 ml =

STARTING AND STOPPING

WARNING!
Never start or run the engine inside a closed or poorly ventilated area; breathing exhaust fumes can kill.

WARNING!
Do not have the auger bit attached when starting a cold engine. The auger bit may rotate when the engine starts with the throttle lock engaged. Start the engine following the procedure below. Allow the engine to warm up. With the engine warm, you may stop the engine, fit the auger bit and re-start the engine following the warm start procedure.

NOTE: Be sure to return the engine switch to the “I” position before trying to start unit.
TO START A COLD ENGINE
See figure 9
1. **Remove** auger bit (if attached).
2. **Place** the engine switch to the on “I” position.
3. **PRIME** – press the primer bulb **10 times** slowly.
4. **SET** the choke lever to the “START” position.
5. **Lock the throttle** by squeezing throttle trigger and trigger lock together and pressing in the lock button.
6. **PULL** the starter rope with a quick firm and consistent motion **until the engine fires or starts to fire** (Max “6” pulls).
7. If the engine fires (pops) but does not continue to run, move the choke lever to the “RUN” position and continue to start the engine.
8. If the engine starts and runs, pull the throttle trigger to release it from the throttle lock position and move choke lever to the “RUN” position.
9. Allow the engine to warm up for 5-20 seconds. If the engine does not start, repeat from procedure 3.

TO START A WARM ENGINE
1. With the engine switch on “I” position, **PULL** the starter rope with a quick firm and consistent motion until the engine starts (Max “4” pulls).

**NOTE:** Do not use the choke when starting a hot engine, make sure the choke lever is in the “RUN” position.

TO STOP THE ENGINE
Press the engine switch to the stop “O” position. Wait until the engine stops.

OPERATING THE POST HOLE DIGGER
See figure 10 & 11

**NOTE:** Always test the safety device before operating the auger bit.

- Hold the post hole digger in front of you with the right hand firmly gripping on the throttle handle and your left hand firmly gripping the other.
- Two feet stand from a firm ground.
  - Slightly lean the support frame on your thighs or waist.
- Always keep a firm grip with both hands while in operation.
- The post hole digger should be held at a comfortable position with the operation bracket frame no higher than waist level.
- The throttle trigger helps control the speed of the auger to suit various ground conditions.
- Always pay full attention to your operation. Serious injuries may result if contact is made with the rotating auger.

**NOTE:** Your post hole digger is supplied with a 300mm extension shaft to be used for deeper hole digging. **DO NOT** start digging a hole with the extension attached.

The hole should always be started with the auger bit only fitted. Once the hole is deep enough
and attach the extension shaft between the power head and the auger for added comfort and deeper hole depth.

**WARNING!**
See figure 8
Never use the drill with the handles above waist level.
Drilling with the unit's support frame above waist level restricts control and can cause serious chest injuries if a hard object is struck.

**HOW THE SAFETY DEVICE WORKS**
See figure 13
Your post post hole digger is built with a safety device which can prevent excessive backwards rotation in the case of jammed drill.

When the post hole digger is used, the drill bit is driven into soil at clockwise direction. If the drill bit touches big roots or rocks and stops rotation, all the inertia and torque from the running engine will be thrown to the bracket, this makes it turn to opposite anticlockwise direction.

The safety bar will turn with the bracket and touch your left leg. Detecting the angle change of the safety bar, the mechanism inside the safety device control box will act and reduce engine torque by releasing the throttle cable to a lower speed. As a result, the post hole digger will not rotate anticlockwise any further.

**NOTE:** Always test the safety device before operating the auger bit.

---

**MAINTENANCE**

**WARNING!**
Use only original manufacturer's replacement parts, accessories and attachments. Failure to do so can cause possible injury, poor performance and may void your warranty.

- Stop the engine and allow it to cool before making adjustments or completing any maintenance.
- You may make adjustments and repairs described here. For other repairs, have the post hole digger serviced by an authorised service agent.
- Consequences of improper maintenance may include excess carbon deposits resulting in loss of performance and discharge of black oily residue dripping from the muffler.
- Make sure all guards, deflectors and handles are properly and securely attached to avoid the risk of personal injury.

**ENGINE**
Clean the cylinder fins with compressed air or a brush periodically. Dangerous overheating of engine may occur due to impurities on the cylinder.
REDUCTION GEARBOX

See figure 14
Every 100 working hours change the grease in the reduction gearbox.

LUBRICANT FOR REDUCTION GEARBOX

The post hole digger is supplied with TAMOIL TAMLITH GREASE 2 grease in the reduction gearbox. The lubrication in the reduction gearbox should be checked periodically. To check the lubricant condition and level; Remove the pressure release screw under the reduction gearbox.

The manual specifies “TAMOIL TAMLITH GREASE 2”
This is a Lithium soap based grease with a temperature range of -30 to 130 °C.
Castrol L/EPO is a suitable substitute (or equivalent in other brands).
It’s a Lithium based semi fluid grease suited to gearboxes and being semi liquid is self-levelling.

CLEANING AIR FILTER

See figure 16 & 17
A dirty air filter will cause starting difficulty, loss of performance, and shorten the life span of the engine. Check the air filter monthly. For best performance, replace the air filter at least once a year.

- Loosen the air filter cover by turning the fixing knob counter clockwise.
- Remove the airbox cover and the air filter.
- Clean the foam filter element with warm soapy water. Rinse and let dry.

NOTE: If the foam filter element is damaged, it should be replaced.

- Apply a light coat of engine oil to the foam filter element, then squeeze it out.
- Reinstall the air filter.

NOTE: Make sure the filter is seated properly inside the cover. Installing the filter incorrectly will allow dirt to enter the engine, causing rapid engine wear.

- Reinstall the airbox cover and tighten fixing knob to secure.

FUEL TANK

WARNING!
A leaking fuel cap is a fire hazard and must be replaced immediately.

The fuel cap contains a sealing gasket and a check valve to ventilate built up fuel gasses. A clogged check valve will cause poor engine performance. If performance improves when the fuel cap is loosened, the check valve may be faulty. Replace fuel cap if required.

The fuel supplied to the engine is passed through a filter to remove any contaminants from entering the engine. Contaminants in the fuel can cause poor performance and damage to the engine.

The fuel filter is a non-serviceable item and if needed should be replaced by an AUTHORISED SERVICE CENTRE.
SPARK PLUG REPLACEMENT

See figure 15

This engine uses an NGK BPMR6A or Champion RCJ6Y spark plug with 0.60 (+/- 0.1)mm electrode gap. Use an exact replacement and replace annually. Make sure new spark plug is secured in place with a torque up to 12N.m.

IDLE SPEED ADJUSTMENT

See figure 18

If the auger attachment turns at idle, the idle speed screw needs adjusting on the engine. Turn the idle speed screw counterclockwise to reduce the idle RPM and stop the auger attachment movement. If the auger attachment still moves at idle speed, contact a service dealer for adjustment and discontinue use until the repair is made.

CLEANING THE EXHAUST PORT AND MUFFLER

Depending on the type of fuel used, the type and amount of oil used, and/or your operating conditions, the exhaust port and muffler may become blocked with carbon deposits. If you notice a power loss with your petrol powered tool, a qualified service technician will need to remove these deposits to restore performance.

SPARK ARRESTOR REPLACEMENT

See figure 19

This machine is fitted with a spark arrestor to help prevent fires. The spark arrestor is fitted at the muffler discharging port. To ensure proper performance of your product, the spark arrestor must be cleaned or replaced every 25 hours or each year. Please contact your nearest service dealer for a new spark arrestor.

To find your nearest service dealer please call the CUSTOMER SERVICE CENTRE on 1300 361 505 or find it on our website.

STORING THE PRODUCT

- Clean all foreign material from the product. Store idle unit indoors in a dry, well-ventilated area that is inaccessible to children. Keep away from corrosive agents such as garden chemicals.
- Abide by all ISO and local regulations for the safe storage and handling of petrol.

WHEN STORING FOR 1 MONTH OR LONGER

Drain all fuel from tank into a container approved for petrol. Run engine until it stops.
If these solutions do not solve the problem, contact your authorised service dealer.

<table>
<thead>
<tr>
<th>PROBLEM</th>
<th>POSSIBLE CAUSE</th>
<th>SOLUTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Engine will not start.</td>
<td>■ No spark.</td>
<td>■ Check spark: remove spark plug, reattach the spark plug cap and lay spark plug on metal cylinder. Pull the starter rope and watch for spark at spark plug tip. If there is no spark, repeat test with a new spark plug.</td>
</tr>
<tr>
<td></td>
<td>■ No fuel.</td>
<td>■ Push primer bulb until bulb is full of fuel. If bulb does not fill, primary fuel delivery system is blocked, contact a servicing dealer. If primer bulb fills, engine may be flooded, proceed to next solution.</td>
</tr>
<tr>
<td></td>
<td>■ Engine is flooded.</td>
<td>■ Set the choke lever to the START position. Squeeze the throttle trigger and pull the starter rope repeatedly until the engine starts and runs. NOTE: Depending on the severity of the flooding, this may require numerous pulls of the rope.</td>
</tr>
<tr>
<td></td>
<td>■ Starter rope pulls harder now than when new.</td>
<td>■ Contact a servicing dealer.</td>
</tr>
<tr>
<td></td>
<td>■ Old fuel.</td>
<td>■ Replace with fresh fuel.</td>
</tr>
<tr>
<td>Engine starts but will not accelerate.</td>
<td>Engine requires approximately three minutes to warm up sufficiently.</td>
<td>Allow engine to completely warm up. If engine does not accelerate after three minutes, contact a servicing dealer.</td>
</tr>
<tr>
<td>Engine starts but will only run at high speed at half choke.</td>
<td>Carburetor requires adjustment.</td>
<td>Contact a servicing dealer.</td>
</tr>
</tbody>
</table>
| Engine does not reach full speed and emits excessive smoke. | ■ Check oil fuel mixture.  
■ Air filter is dirty.  
■ Spark arrestor screen is dirty. | ■ Use fresh fuel and the correct 2-stroke oil mix.  
■ Clean air filter. Refer to Cleaning the Air Filter earlier in this manual.  
■ Contact a servicing dealer. |
<p>| Engine starts, runs, and accelerates but will not idle. | Idle speed screw on carburetor requires adjustment. | Turn idle speed screw clockwise to increase idle speed. |</p>
<table>
<thead>
<tr>
<th>PROBLEM</th>
<th>POSSIBLE CAUSE</th>
<th>SOLUTION</th>
</tr>
</thead>
</table>
| The auger attachment turns at idle. | ■ Idle speed is set too high.  
■ Gearbox clutch is inoperable. | Turn the idle speed screw counter clockwise to reduce the idle RPM and stop the auger attachment.  
Contact a service dealer for adjustment and discontinue use until the repair is made. Serious personal injury may result from the auger attachment turning at idle. |
| Oil drips from muffler.       | ■ Check oil / fuel mixture.     
■ Air filter dirty.            | ■ Use fresh fuel and the correct synthetic 2-stroke oil mix.               
■ Clean per instruction in Maintenance Section. |
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